



## TSD305

### DIGITAL TEMPERATURE SENSORS

#### Product Description

The TSD Series are digital thermopile sensors in a TO5 package. The TSD sensors include an infrared sensor (thermopile) and a sensor signal conditioner.

The TSD sensors can be interfaced to any microcontroller by an I<sup>2</sup>C interface. This microcontroller has to calculate the temperature results based on the ADC values and the calibration parameters

#### Features

- 0°C ... up to +300°C measurement ranges
- Small size
- Small field of view available
- Up to ±1°C accuracy
- I<sup>2</sup>C Interface
- Low current consumption
- Operating Temperature Range: -10°C ... +85°C

#### Applications

- Contactless temperature measurement
- Climate control
- Industrial process control
- Household applications

## TSD305 SERIES

Digital Thermopile Sensor

### ABSOLUTE MAXIMUM RATINGS

Absolute maximum ratings are limiting values of permitted operation and should never be exceeded under the worst possible conditions either initially or consequently. If exceeded by even the smallest amount, instantaneous catastrophic failure can occur. Even if the device continues to operate satisfactorily, its life may be considerably shortened.

Parameter	Symbol	Condition	Min	Typ	Max	Unit
Supply voltage	$V_{DD}$	---	-0.3	---	+3.63	V
Storage temperature	$T_{stor}$	dry	-20	---	+85	°C
Voltage at supply and IO pins	$V_{DD}$ $V_{IO}$	---	-0.5	---	$V_{DD} + 0.5$	V
Current into supply and IO pins	$I_{IN}$	---	-100	---	100	mA
ESD rating	ESD	Human Body Model	-2	---	+2	kV
Humidity	Hum	---	Non condensing			---

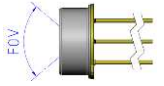
### OPERATING CONDITIONS

If not otherwise noted, 3.3V supply voltage is applied.

Parameter	Symbol	Condition	Min	Typ	Max	Unit
Operating supply voltage	$V_{DD}$	stabilized, 100nF	1.68	---	3.6	V
VDD rise time	$t_{VDD}$	---	---	---	200	μs
Operating temperature	$T_{op}$	---	-20	---	+85	°C
Resolution	RES	---	---	---	0.1	°C
Supply Current	$I_{VDD}$	Active state, average	---	1050	1500	μA
		Sleep state, idle current	---	20	25	nA
Serial data clock I2C	$F_{SCL}$	---	10	100	400	kHz
Self-heating	SH	1 sample/s, still air, 60s	---	---	+0.2	°C
VDD capacitor	$C_{VDD}$	Place close to the sensor	---	100	---	nF

### THERMOPILE COMPONENT

If not otherwise noted, 3.3V supply voltage is applied.

Parameter	Symbol	Condition	Sensor	Min	Typ	Max	Unit
Absorber area	A	---	---	0.8 x 0.8			mm
Field of view	FOV	At 50% of maximum signal 	TSD305-1C55 TSD305-2C55 TSD305-3C55	---	88	---	deg
			TSD305-1SL10	---	10	---	deg
Filter transmission range	---	Long wave pass	TSD305-1C55 TSD305-2C55 TSD305-3C55	>5.5			μm
		Silicon lens, no coating	TSD305-1SL10	≥1.1			μm

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### ANALOGUE TO DIGITAL CONVERTER

Parameter	Symbol	Condition	Min	Typ	Max	Unit
Resolution	ADC <sub>RES</sub>	---	---	16	---	bit
Conversion time	t <sub>CONV</sub>	---	---	44.8	59.2	ms
Rise time	t <sub>63</sub>	Including rise time of sensor element	---	---	44.8	ms
Resolution internal temperature sensor	ITS <sub>RES</sub>	---	---	0.003	---	K/LSB

### OBJECT TEMPERATURE RANGE

Parameter	Symbol	Sensor	Min	Typ	Max	Unit
Object temperature range <sup>1)</sup>	T <sub>OBJ</sub>	TSD305-1C55 TSD305-3C55	0	---	+100	°C
		TSD305-2C55 TSD305-1SL10	0	---	+300	°C

<sup>1)</sup> Other temperatures on request

### TOLERANCES

If not otherwise noted, 3.3V supply voltage is applied.

T<sub>sen</sub> = sensor temperature, T<sub>obj</sub> = object temperature

Parameter	Symbol	Sensor Temperature	Sensor	Object Temperature	Max	Unit
Accuracy Standard Temp <sup>1)</sup>	ACC <sub>S</sub>	+15°C < T <sub>sen</sub> < +35°C	TSD305-1C55 TSD305-3C55	+40°C < T <sub>obj</sub> < +80°C	±1	%FS
			TSD305-2C55 TSD305-1SL10	+170°C < T <sub>obj</sub> < +190°		
Accuracy Extended Temp. 1 <sup>2)</sup>	ACC <sub>E1</sub>	Complete range	TSD305-1C55 TSD305-3C55	+40°C < T <sub>obj</sub> < +80°C	±2	%FS
		+15°C < T <sub>sen</sub> < +35°C		Complete range		
		Complete range	TSD305-2C55 TSD305-1SL10	+170°C < T <sub>obj</sub> < +190°		
		+15°C < T <sub>sen</sub> < +35°C		Complete range		
Accuracy Extended Temp. 2 <sup>2)</sup>	ACC <sub>E3</sub>	Complete range	TSD305-1C55 TSD305-2C55 TSD305-3C55 TSD305-1SL10	Complete range	±3	%FS

Other temperature ranges and accuracies are available on request.

<sup>1)</sup> Ideal, proved by production

<sup>2)</sup> Ideal case by design

### POWER & RESET

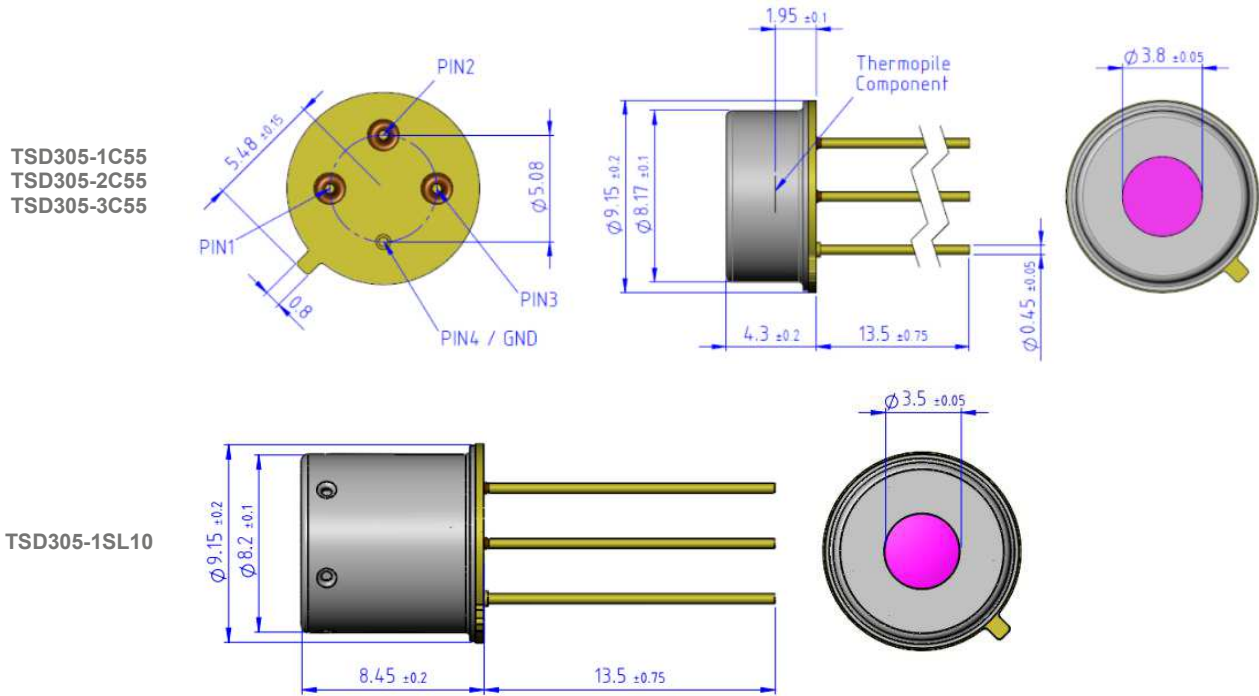
Parameter	Symbol	Condition	Min	Typ	Max	Unit
Start up time	t <sub>STA1</sub>	V <sub>DD</sub> ramp up to interface communication	---	---	1	ms
	t <sub>STA2</sub>	V <sub>DD</sub> ramp to first ADC measurement	---	---	2.5	ms
Wake up time	t <sub>WUP1</sub>	Sleep to active state interface communication	---	---	0.5	ms
	t <sub>WUP2</sub>	Sleep to first ADC measurement	---	---	2	ms
Power down time for reset	t <sub>RESET</sub>	V <sub>DD</sub> <sub>low</sub>	3	---	---	µs
VDD low level	V <sub>DD</sub> <sub>low</sub>	---	0	---	0.2	V
VDD rising slope	SR <sub>VDD</sub>	---	10	---	---	V/ms

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Digital Thermopile Sensor

### DIMENSIONS

If not specified, all tolerances according DIN ISO 2768-m.



### PIN FUNCTION TABLE

Pin	Name	Type	Function
1	SCL	DI	I <sup>2</sup> C Clock
2	SDA	DIO	I <sup>2</sup> C Data
3	V <sub>DD</sub>	P	Supply Voltage
4	V <sub>SS</sub>	P	Ground

### I<sup>2</sup>C INTERFACE

An I<sup>2</sup>C communication message starts with a start condition and it is ended by a stop condition.

Most commands consist of two bytes: the address byte and command byte.

### I<sup>2</sup>C ADDRESS

The standard I<sup>2</sup>C address is

Sensor	I <sup>2</sup> C Address Hex	I <sup>2</sup> C Address Bin
TSD305-1C55 TSD305-2C55 TSD305-1SL10	0x00	0b0000000X
TSD305-2C55	0x1E	0b0011110X

- X = 0: I<sup>2</sup>C Write
- X = 1: I<sup>2</sup>C Read

## STATUS BYTE

Each return starts with a status byte followed by the requested data word.

Bit	7	6	5	4	3	2	1	0
Meaning	---	---	Busy	---	---	Memory Error	---	---

- Busy: 1 = Sensor is busy. The requested data is not available yet.
- Memory Error: 1 = Memory integrity check failed. Memory was changed after factory calibration.

## COMMANDS

Note: Each return starts with a status byte followed by the requested data word.

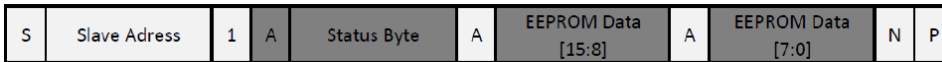
Command	Return	Description
0x00 ... 0x39	16 bit EEPROM data	Read data from EEPROM address (0x00 ... 0x39) matching the command
0xAF	24 bit object temperature ADC, 24 bit sensor temperature ADC	Measure object temperature and sensor temperature ADC 16 times and calculates mean value. Store data in output buffer.

### Read EEPROM

Write Command:



Read EEPROM Data:

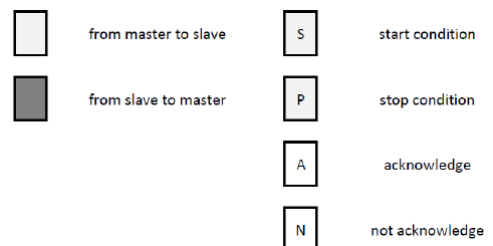


### Perform Measurement and Read ADC Data

Write Command:



Read ADC Data:



## EEPROM CONTENT

Address / hex	Address / dec	Description	Name	Format	Example	
					Content	Value
0x00	0	Lot Nr.	---	UINT16	15001	YY WWW
0x01	1	Serial Number	---	UINT16	12345	Number
0x02	2	I <sup>2</sup> C Address Valid range: 0x00 ... 0x7F, 0x04 ... 0x07 are reserved	I <sup>2</sup> CAdd	UINT16	0x00	0
0x03 ... 0x19	2 ... 25	Factory Calibration Data	---	---	---	---
0x1A	26	Min. Sensor Temp. / °C	T <sub>SenMin</sub>	SINT16	0xFFEC	-20°C
0x1B	27	Max. Sensor Temp. / °C	T <sub>SenMax</sub>	SINT16	0x0055	+85°C
0x1C	28	Min. Object Temp. / °C	T <sub>ObjMin</sub>	SINT16	0x0000	0°C
0x1D	29	Max. Object Temp. / °C	T <sub>ObjMax</sub>	SINT16	0x0064	100°C
0x1E	30	Temperature Coefficient	TC	IEEE 754 H-Word	0xBB96	-0.0046
0x1F	31			IEEE 754 L-Word	0xBB99	
0x20	32	Reference Temperature	T <sub>REF</sub>	IEEE 754 H-Word	0x41D7	26.93
0x21	33			IEEE 754 L-Word	0x70A4	
0x22	34	Compensation Coefficient k4	k <sub>4comp</sub>	IEEE 754 H-Word	0x3A07	5.161E-04
0x23	35			IEEE 754 L-Word	0x4C8C	
0x24	36	Compensation Coefficient k3	k <sub>3comp</sub>	IEEE 754 H-Word	0x3F10	5.639E-01
0x25	37			IEEE 754 L-Word	0x5CEC	
0x26	38	Compensation Coefficient k2	k <sub>2comp</sub>	IEEE 754 H-Word	0x4367	2.311E+02
0x27	39			IEEE 754 L-Word	0x0D1F	
0x28	40	Compensation Coefficient k1	k <sub>1comp</sub>	IEEE 754 H-Word	0x4724	4.207E+04
0x29	41			IEEE 754 L-Word	0x5A6F	
0x2A	42	Compensation Coefficient k0	k <sub>0comp</sub>	IEEE 754 H-Word	0xC9A0	-1.312E+06
0x2B	43			IEEE 754 L-Word	0x254D	
0x2C	44	Not used	---	---	---	---
0x2D	45			---	---	
0x2E	46	ADC → T Coefficient k4	k <sub>4obj</sub>	IEEE 754 H-Word	0x944B	-1.029E-26
0x2F	47			IEEE 754 L-Word	0xD24F	
0x30	48	ADC → T Coefficient k3	k <sub>3obj</sub>	IEEE 754 H-Word	0x2052	1.787E-19
0x31	49			IEEE 754 L-Word	0xF1C2	
0x32	50	ADC → T Coefficient k2	k <sub>2obj</sub>	IEEE 754 H-Word	0xABE5	-1.631E-12
0x33	51			IEEE 754 L-Word	0x991B	
0x34	52	ADC → T Coefficient k1	k <sub>1obj</sub>	IEEE 754 H-Word	0x3797	1.802E-05
0x35	53			IEEE 754 L-Word	0x2BBF	
0x36	54	ADC → T Coefficient k0	k <sub>0obj</sub>	IEEE 754 H-Word	0x41D7	2.693E+01
0x37	55			IEEE 754 L-Word	0x6DBA	
0x38	56	Status	---	UINT16	TBD	---

## CHANGE OF I<sup>2</sup>C ADDRESS

The I<sup>2</sup>C address of each TSD can be modified to use multiple TSDs on one I<sup>2</sup>C bus. The used I<sup>2</sup>C address is configured via an EEPROM address. Power needs to be cycled to active an updated I<sup>2</sup>C address.

Command	Return	Description
0x00 ... 0x39	16 bit EEPROM data	Read data from EEPROM address (0x00 ... 0x39) matching the command
0x40 ... 0x79	---	Write data from EEPROM address (0x00 ... 0x39).
0x90	---	Calculate and write memory checksum (CRC). If the CRC is valid, then the "Memory Error" status bit is set to 0.

The commands to read and write the EEPROM are shown below. After changing the I<sup>2</sup>C address, the checksum needs to be recalculated to reset the Memory Error bit.

## NUMBER FORMAT

### UINT16

- Description: Unsigned integer
- Bits 16
- Min (dec/hec/bin) 0 / 0x0000 / 0b0000 0000 0000 0000
- Max (dec/hec/bin) 65,535 / 0xFFFF / 0b1111 1111 1111 1111

### SINT16

- Description: Signed integer
- Bits 16
- Min (dec/hec/bin) - 32,768 / 0x8000 / 0b1000 0000 0000 0000
- Max (dec/hec/bin) 32,767 / 0x7FFF / 0b0111 1111 1111 1111

### FLOAT IEEE 754

- Description: Float
- Bits 32
- Min (dec/hec/bin) -1.4E-45 / 0x80000001 / 0b1000 0000 0000 0000 0000 0000 0000 0001
- Max (dec/hec/bin) 3.403E38 / 0x7f800000 / 0b0111 1111 1000 0000 0000 0000 0000 0000
- Example: H-Word 0x3DCC  
L-Word 0xCCCD  
→ 0b0011 1101 1100 1100 1100 1100 1100 1101  
→ 0.1

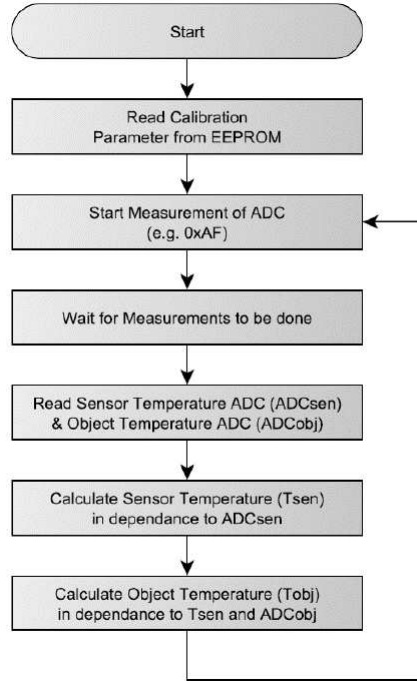
### FLOAT IEEE 754 Conversions

The two integer words can easily be converted to a floating-point number by using a union consisting of an integer array and a float.

```
void main(void)
{
    union
    {
        unsigned int iValue[2];    // 16bit unsigned integer
        float fValue;             // float IEEE 754
    } MyUnion;

    while(1)
    {
        MyUnion.iValue[1] = 0x3dcc;
        MyUnion.iValue[0] = 0xcccd;
        //MyUnion.fValue = 0.1;
    }
}
```

## TEMPERATURE CALCULATION



## SENSOR TEMPERATURE

The sensor temperature  $T_{\text{Sen}}$  is calculated from the corresponding 24 bit ADC value  $\text{ADC}_{\text{sen}}$ .

Name	Description	Format	Range	
			Min	Max
$\text{ADC}_{\text{sen}}$	ADC Sensor Temperature	INT24	0	16,777,216

$\text{ADC}_{\text{sen}}$  is scaled to cover the complete sensor temperature range from  $T_{\text{SenMin}}$  to  $T_{\text{SenMax}}$ .

Adress / hex	Adress / dec	Description	Name	Format	Example	
					Value	Max
0x1A	26	Min. Sensor Temp. / °C	$T_{\text{SenMin}}$	SINT16	0xFFEC	-20°C
0x1B	27	Max. Sensor Temp. / °C	$T_{\text{SenMax}}$	SINT16	0x0055	+85°C

Formula:

$$T_{\text{sen}} = \text{ADC}_{\text{sen}} / 2^{24} \times (T_{\text{SenMax}} - T_{\text{SenMin}}) + T_{\text{SenMin}}$$

Example:

$$\text{ADC}_{\text{sen}} = 6,364,157$$

$$T_{\text{sen}} = 6,364,157 / 2^{24} \times [+85^{\circ}\text{C} - (-20^{\circ}\text{C})] + (-20^{\circ}\text{C}) = \underline{19.83^{\circ}\text{C}}$$



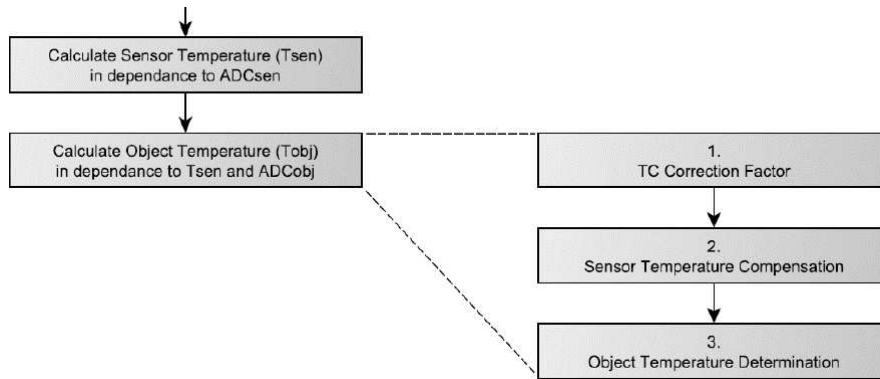
## OBJECT TEMPERATURE

The object temperature  $T_{obj}$  is calculated in dependence of the sensor temperature  $T_{sen}$  and  $ADC_{obj}$ .

$ADC_{obj}$  is shifted by  $2^{23}$  in order to provide unsigned integer values for positive and negative measurement values.

Name	Description	Format	Range	
			Min	Max
$ADC_{obj}$	ADC Object Temperature Shifted by $2^{23}$ (0 is represented by 8,388,608)	INT24	0	16,777,216

The process consists of three successive steps.



### TC Correction Factor

Adress / hex	Adress / dec	Description	Name	Format	Example	
					Content	Value
0x1E	30	Temperature Coefficient	TC	IEEE 754 H-Word	0xBB96	-0.0046
0x1F	31				IEEE 754 L-Word	
0x20	32	Reference Temperature	$T_{REF}$	IEEE 754 H-Word	0x41D7	+26.93
0x21	33				IEEE 754 L-Word	

**Formula:**

$$TCF = 1 + [(T_{sen} - T_{ref}) \times TC]$$

**Example:**

$$T_{sen} = +19.83^{\circ}\text{C}$$

$$T_{ref} = +26.93^{\circ}\text{C}$$

$$TC = -0.0046$$

$$TCF = 1 + [(19.83 - 26.93) \times -0.0046] = \underline{1.0327}$$

Temperature Compensation

Address / hex	Address / dec	Description	Name	Format	Example	
					Content	Value
0x22	34	Compensation Coefficient k4	k4 <sub>comp</sub>	IEEE 754 H-Word	0x3A07	5.161E-04
0x23	35			IEEE 754 L-Word	0x4C8C	
0x24	36	Compensation Coefficient k3	k3 <sub>comp</sub>	IEEE 754 H-Word	0x3F10	5.639E-01
0x25	37			IEEE 754 L-Word	0x5CEC	
0x26	38	Compensation Coefficient k2	k2 <sub>comp</sub>	IEEE 754 H-Word	0x4367	2.311E+02
0x27	39			IEEE 754 L-Word	0x0D1F	
0x28	40	Compensation Coefficient k1	k1 <sub>comp</sub>	IEEE 754 H-Word	0x4724	4.207E+04
0x29	41			IEEE 754 L-Word	0x5A6F	
0x2A		Compensation Coefficient k0	k0 <sub>comp</sub>	IEEE 754 H-Word	0xC9A0	-1.312E+06
0x2B				IEEE 754 L-Word	0x254D	

**Formula:**

$$\begin{aligned} \text{Offset} = & k_{4\text{comp}} \times T_{\text{sen}}^4 \\ & + k_{3\text{comp}} \times T_{\text{sen}}^3 \\ & + k_{2\text{comp}} \times T_{\text{sen}}^2 \\ & + k_{1\text{comp}} \times T_{\text{sen}} \\ & + k_{0\text{comp}} \end{aligned}$$

$$\text{Offset}_{\text{TC}} = \text{Offset} \times \text{TCF}$$

**Example:**

$$\begin{aligned} T_{\text{sen}} &= +19.83^\circ\text{C} \\ k_{4\text{comp}} \dots k_{0\text{comp}} & \text{ See table above} \end{aligned}$$

$$\begin{aligned} \text{Offset} = & = 5.161 \cdot 10^{-4} \times 19.83^4 \\ & + 5.639 \cdot 10^{-1} \times 19.83^3 \\ & + 2.311 \cdot 10^2 \times 19.83^2 \\ & + 4.207 \cdot 10^4 \times 19.83 \\ & + -1.312 \cdot 10^6 \\ & = -382,399 \end{aligned}$$

$$\begin{aligned} \text{Offset}_{\text{TC}} = & = -382,399 \times 1.0327 \\ & = -394,904 \end{aligned}$$

Object Temperature Determination

Address / hex	Address / dec	Description	Name	Format	Example	
					Content	Value
0x2E	46	ADC → T Coefficient k4	k4 <sub>Obj</sub>	IEEE 754 H-Word	0x944B	-1.029E-26
0x2F	47			IEEE 754 L-Word	0xD24F	
0x30	48	ADC → T Coefficient k3	k3 <sub>Obj</sub>	IEEE 754 H-Word	0x2052	1.787E-19
0x31	49			IEEE 754 L-Word	0xF1C2	
0x32	50	ADC → T Coefficient k2	k2 <sub>Obj</sub>	IEEE 754 H-Word	0xABE5	-1.631E-12
0x33	51			IEEE 754 L-Word	0x991B	
0x34	52	ADC → T Coefficient k1	k1 <sub>Obj</sub>	IEEE 754 H-Word	0x3797	1.802E-05
0x35	53			IEEE 754 L-Word	0x2BBF	
0x36	54	ADC → T Coefficient k0	k0 <sub>Obj</sub>	IEEE 754 H-Word	0x41D7	2.693E+01
0x37	55			IEEE 754 L-Word	0x6DBA	

**Formula:**

**Example:**

$$ADC_{Comp} = \text{Offset}_{TC} + ADC_{Obj} - 2^{23}$$

$$ADC_{Obj} = 10,738,758$$

$$k4_{Obj} \dots k0_{Obj} \text{ See table above}$$

$$ADC_{CompTC} = ADC_{Comp} / TCF$$

$$ADC_{Comp} = -394,904 + 10,738,758 - 8,388,608$$

$$= 1,955,246$$

$$ADC_{CompTC} = 1,955,246 / 1.0327$$

$$= 1,893,334$$

$$T_{Obj} = k4_{Obj} \times ADC_{CompTC}^4$$

$$+ k3_{Obj} \times ADC_{CompTC}^3$$

$$+ k2_{Obj} \times ADC_{CompTC}^2$$

$$+ k1_{Obj} \times ADC_{CompTC}$$

$$+ k0_{Obj}$$

$$T_{Obj} = -1.029 \cdot 10^{-26} \times 1,893,334^4$$

$$+ 1.787 \cdot 10^{-19} \times 1,893,334^3$$

$$+ -1.631 \cdot 10^{-12} \times 1,893,334^2$$

$$+ 1.802 \cdot 10^{-5} \times 1,893,334$$

$$+ 2.693 \cdot 10$$

$$= \underline{56.28^\circ C}$$

## Example Code

This example code is meant to illustrate the basic procedure to determinate the measured sensor and object temperatures with respect to TSD digital thermopile sensors. This code needs to be modified with respect to the compiler used.

```

//*****
// File: TSD_Temperature_Determination_Example.c //
// Date: 01.11.2016 //
// Description: This example code is meant to illustrate the basical procedure //
// to determinat the measured sensor and object temperatures with //
// respect to TSD digital thermopile sensors. //
// This code is not meant to work or to be compiled. //
//*****
void TSD_Determine_Temperature(void)
{
    signed int siMinObjTemp, siMaxObjTemp, siMinSenTemp, siMaxSenTemp;
    float fTC, fTref, fK4com, fK3com, fK2com, fK1com, fK0com, fK4obj, fK3obj,
    fK2obj, fK1obj, fK0obj;
    float fTsen, fTobj;
    float fTCF, fOffset, fADCcomp;
    signed long slADC_Object, slADC_Sensor;

    // Read Temperature Range Minimum & Maximum
    siMinSenTemp = (signed int)Read_EE_UInt(26);
    siMaxSenTemp = (signed int)Read_EE_UInt(27);
    siMinObjTemp = (signed int)Read_EE_UInt(28);
    siMaxObjTemp = (signed int)Read_EE_UInt(29);

    // Read all necessary coefficients from the memory, float tye
    fTref = Read_EE_Float(32);
    fTC = Read_EE_Float(30);
    fTref = Read_EE_Float(32);
    fK4com = Read_EE_Float(34);
    fK3com = Read_EE_Float(36);
    fK2com = Read_EE_Float(38);
    fK1com = Read_EE_Float(40);
    fK0com = Read_EE_Float(42);
    fK4obj = Read_EE_Float(46);
    fK3obj = Read_EE_Float(48);
    fK2obj = Read_EE_Float(50);
    fK1obj = Read_EE_Float(52);
    fK0obj = Read_EE_Float(54);

    // Read ADC Values for Object Temp. & Sensor Temp.
    Read_ADC_Values(&slADC_Object, &slADC_Sensor);

    // Calculate Sensor Temp. (slADC_Sensor, Minimum & Maximum Sensor Temp.), Page 8
    fTsen = (float)slADC_Sensor / 16777216.0 * (siMaxSenTemp - siMinSenTemp) + siMinSenTemp;
    // Calculate TC Correction Factor (Temp. Coefficient & Reference Temp.), Page 9 fTCF = 1.0
    + ((fTsen - fTref) * fTC);

    // Calculate Offset Value, Page 10
    fOffset = fOffset + fK4com * fTsen * fTsen * fTsen;
    fOffset = fOffset + fK3com * fTsen * fTsen * fTsen;
    fOffset = fOffset + fK2com * fTsen * fTsen;
    fOffset = fOffset + fK1com * fTsen;
    fOffset = fOffset + fK0com;
    fOffset = fOffset * fTCF;

    // Align ADC Value for Object Temperature, Page 11
    slADC_Object = slADC_Object - 8388608;

    // Calculate Object Temperature, Page 11
    fADCcomp = (float)slADC_Object + fOffset;
    fADCcomp = fADCcomp / fTCF;
    fTobj = fTobj + fK4obj * fADCcomp * fADCcomp * fADCcomp * fADCcomp * fADCcomp;
    fTobj = fTobj + fK3obj * fADCcomp * fADCcomp * fADCcomp;
    fTobj = fTobj + fK2obj * fADCcomp * fADCcomp;
    fTobj = fTobj + fK1obj * fADCcomp;
    fTobj = fTobj + fK0obj;
    // Resulting Sensor Temperature = fTsen
    // Resulting Object Temperature = fTobj
}

```

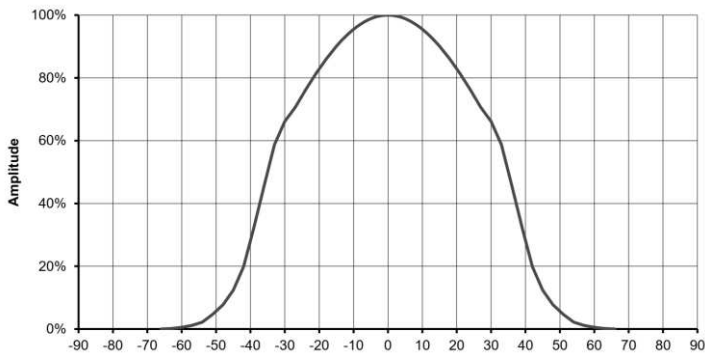
**APPLICATION NOTES**

**FIELD OF VIEW**

The thermopile's field of view must be directed to the object surface of interest. The distance to the surface or the surface diameter must be adjusted to ensure that the complete sensors field of view is covered by the object, see example on the left in the picture below.

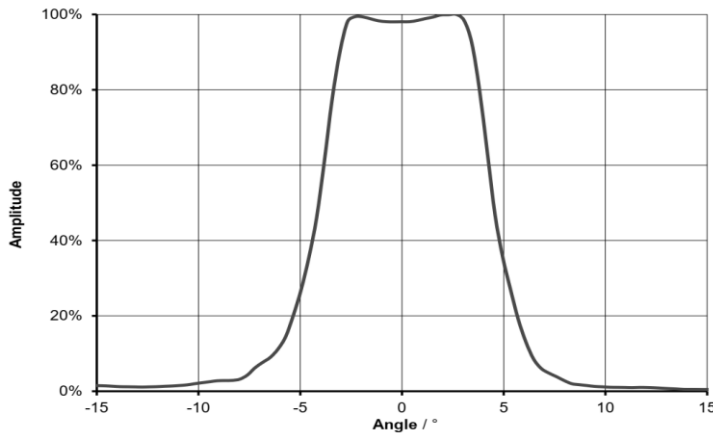


TSD305-1C55  
TSD305-2C55



Distance / mm	Min. Diameter / mm
10	24
20	43
30	62
40	82
50	101
100	198
200	391
300	584
400	777
500	970

TSD305-1SL10



Distance / mm	Min. Diameter / mm
10	6
20	8
30	10
40	11
50	13
100	22
200	39
300	57
400	74
500	92

## TSD305 SERIES

Digital Thermopile Sensor

### DIRECT SUNLIGHT

Sun light radiation which is transmitted through a glass window may influence the measurement accuracy. To avoid this, the thermopile sensor is equipped with a long wavelength filter. Due to not ideal filter characteristics a small portion of radiation will be added to the radiation of the object. In case of direct sunlight exposure this error can be up to +0.2°C.

### TOUCHING THE SENSORS CAP

User should avoid touching the sensors cap. There will still be a measurement deviation after changing the sensors temperature rapidly.

### EMISSIVITY

Every object is transmitting infrared energy in dependence to its temperature. The emissivity is the ratio of the radiated power by an object to the radiation of an ideal black body. Common materials like liquids, clothes, human skin, foods have emissivity factors >0.90 and therefore they can be measured very accurately without adopting the sensors specification.

To compensate the measurement for an object with significant low emissivity,  $ADC_{obj}$  needs to be adjusted.

Name	Description	Format	Range	
			Min	Max
$ADC_{obj}$	ADC Object Temperature Shifted by $2^{23}$ (0 is represented by 8,388,608)	INT24	0	16,777,216

#### Formula:

$$ADC_{Corr} = (ADC_{Obj} - 2^{23}) / 0.9$$

#### Example:

$$ADC_{Obj} = 10,738,758$$

$$Emissivity_j = 0.9 \text{ (90\%)}$$

$$ADC_{Corr} = 2,611,278$$

Material	Emissivity
Aluminum	
Polished	0.10 – 0.05
Oxidized	0.10 – 0.40
Rough	0.10 – 0.30
Anodized	0.60 – 0.95
Asphalt	0.90 – 1.00
Brass	
Polished	0.05
Oxidized	0.50 - 0.60
Burnished	0.30
Ceramic	0.90 – 0.95
Copper	
Polished	0.10
Oxidized	0.20 – 0.80
Foods	0.85 – 1.00
Gold	0.05
Glass	
Plate	0.90 – 0.95
Fused quartz	0.75

Material	Emissivity
Human Skin	0.99
Iron	
Polished	0.20
Oxidized	0.50 - 0.95
Rusted	0.50 – 0.70
Paint	
Aluminum paint	0.50
Bronze paint	0.80
On metal	0.60 – 0.90
On plastic, wood	0.80 – 0.95
Paper	0.85 – 1.00
Plastic	0.95 – 1.00
Stainless Steel	
Polished	0.10 – 0.15
Oxidized	0.45 - 0.95
Water	
Liquid	0.90 – 0.95
Ice	0.95 – 1.00
Snow	0.80 – 1.00

## ORDER INFORMATION

## TSD305 SERIES

### Digital Thermopile Sensor

Further customer specific adaptations are available on request. Please refer to the table below for part name, description and order information.

Part Number	Part Description	Comment
G-TPMO-101	TSD305-1C55 Digital Thermopile Sensor	TO5, I <sup>2</sup> C Interface, 0°C ... +100°C
G-TPMO-102	TSD305-2C55 Digital Thermopile Sensor	TO5, I <sup>2</sup> C Interface, 0°C ... +300°C
G-TPMO-103	TSD305-3C55 Digital Thermopile Sensor	TO5, I <sup>2</sup> C Interface Add=0x1E, 0°C ... +300°C
G-TPMO-104	TSD305-1SL10 Digital Thermopile Sensor	TO5, FOV=10°, I <sup>2</sup> C Interface, 0°C ... +300°C

## EMC

Due to the use of these modules for OEM application no CE declaration is done. Especially line coupled disturbances like surge, burst, HF etc. cannot be removed by the module due to the small board area and low price feature. There is no protection circuit against reverse polarity or over voltage implemented. The module will be designed using capacitors for blocking and ground plane areas in order to prevent wireless coupled disturbances as good as possible.

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