

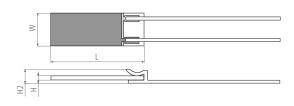
MK33 with SIL wire Capacitive Humidity Sensor Optimal for oil measurement applications

Benefits & Characteristics

- High chemical resistance
- Wide temperature range
- Condensation resistant
- Fast recovery time

Illustration¹⁾

- Very low drift
- High humidity stability
- Suitable for extreme environments



1) For actual size, see dimensions

Technical Data

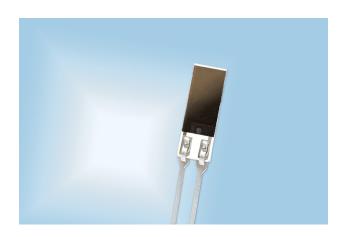
Dimensions (L x W x H / H2 in mm):	SIL 10.8 x 3.81 x 0.4 / 1.2		
Operating humidity range:	0 % RH to 100 % RH (maximal dew point +95 °C)		
Operating temperature range:	-40 °C to +190 °C		
Capacitance (C ₃₀):	300 pF ±40 pF (at 30 % RH and +23 °C)		
Sensitivity (at $C_{30} = 300 \text{ pF}$):	0.45 pF/% RH (15 % RH to 90 % RH)		
Loss factor:	< 0.01 (at 23 °C, at 10 kHz, at 90 % RH)		
Linearity error:	< 2 % RH (15 % RH to 90 % RH at +23 °C after one point calibration)		
Hysteresis:	< 2 % RH		
Response time t ₆₃ :	< 6 s (50 % RH to 0 % RH at +23 °C)		
Temperature dependence (typical):	Δ % RH = (B1 x % RH + B2) x T [°C] + (B3 x % RH + B4)		
	B1 = 0.0011 [1/°C] B2 = 0.0892 [% RH/°C]		
	B3 = -0.0268 B4 = -2.079 [% RH]		
Measurement frequency:	1 kHz to 100 kHz (recommended 10 kHz)		
Maximal supply voltage:	< 12 V _{pp} AC		
Signal form:	alternating signal without DC bias		
Connection:	CuP-SIL-wire post-plated with Sn		

The calibration of the sensor must be done 5 days after soldering at the earliest.

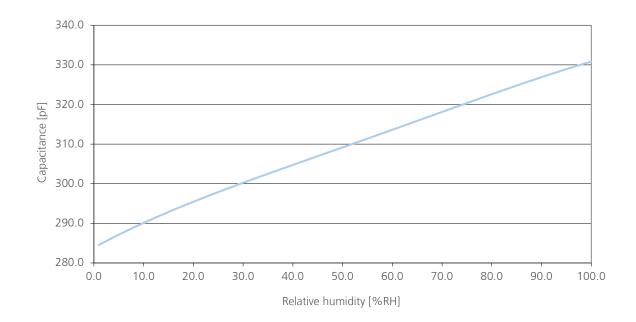


physical. chemical. biological.

Product Photo



Characteristics Curve



Order Information

Description:	Item number:	Former main reference:
MK33 (300pF ±40pF)	103581	040.00192





physical. chemical. biological.

Handling

Packaging

The wired humidity sensors are packaged in blisters. Please be careful when opening the blisters to avoid any damages to the sensors.

To avoid damages handle as follows:



1. Side with curve has to face you.



3. Press lock system on second side on the same way.

Storage

Sensors have to be stored only in the original blisters. Storage environment :



2. Push your thumb beneath cover and press carefully lock system until cover removes smoothly.



4. Remove cover slowly.

-20°C...+50°C /-4...122°F (temperature range of blister)



Sensor handling

Hold the sensor with plastic tweezers or with gloves on the wires only.

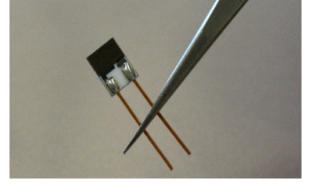
Picture 1: Sensor held on wires with plastic tweezers

Picture 5: Sensor picked on the active area with metal tweezers

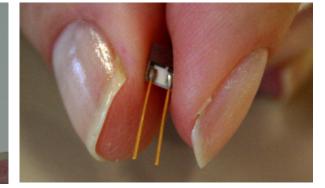
- Do not touch the active area of the sensor.
- Do not use metal tweezers to handle the sensors.
- Never handle the sensor by hand without gloves. .

Do not touch or scratch the active area of the sensors. Scratches and contaminations can degrade the sensor characteristic (see bad samples in pictures 7 and 8 below).

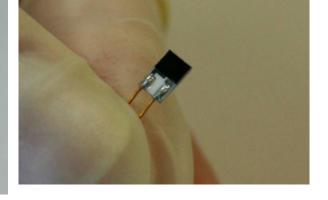
area



Picture 4: Sensor picked on wires with metal tweezers



Picture 6: Sensor held with fingers without gloves on the active



Picture 2: Sensor held with gloves



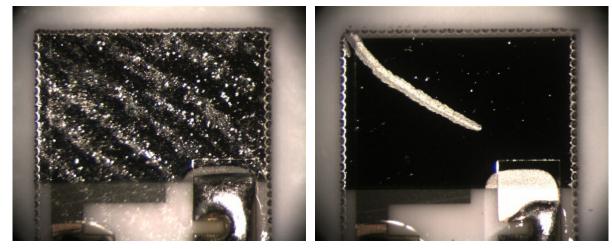
physical. chemical. biological.





physical. chemical. biological.





Picture 7: Sensor with contaminations

Picture 8: Sensor with a scratch

- Avoid mechanical stress to the sensors, e.g. bending or touching with sharp objects.
- Hold the sensors with plastic tweezers on the side edges only.

Soldering of the sensor

- The maximum temperature of the soldering iron of 320 °C may not be exceeded. Maximum heat apply with the iron must be below 10 seconds at the very end of the connecting wires.
- The calibration of the sensors has to been done 5 days after soldering at earliest. This time is needed to provide a relaxation after the heat induces during the soldering process.
- Avoid soldering flux residues, caused by the soldering process, or any other contaminations inside the active area of the sensor.
- Soldering flux residues on the outside of the sensor's active area are not critical. If the sensor is mounted with
 glue we recommend baking the sensor at 80 °C for 1 hour after the gluing process.

Cleaning of the sensor

- Any residues can be easily removed with isopropanol at room temperature. Apply of low ultrasonic energy might improve the cleaning process. The sensor has to be dried after the cleaning process.
- The sensor cannot be cleaned mechanically with cotton swabs for instance.
- It is possible to clean the sensor with oil free and filtered clean air, e.g. for removing dust particles.



Innovative Sensor Technology IST AG, Stegrütistrasse 14, 9642 Ebnat-Kappel, Switzerland Phone: +41 71 992 01 00 | Fax: +41 71 992 01 99 | Email: info@ist-ag.com | www.ist-ag.com

All mechanical dimensions are valid at 25 °C ambient temperature, if not differently indicated • All data except the mechanical dimensions only have information purposes and are not to be understood as assured characteristics • Technical changes without previous announcement as well as mistakes reserved • The information on this data sheet was examined carefully and will be accepted as correct; No liability in case of mistakes • Load with extreme values during a longer period can affect the reliability • The material contained herein may not be reproduced, adapted, merged, translated, stored, or used without the prior written consent of the copyright owner • Typing errors and mistakes reserved • Product specifications are subject to change without notice • All rights reserved

MK33_SIL_v1.0 | Humidity Sensor | MK33-W